

### **Abstract of the Disclosure**

A method of stripping cured paint from plastic, aluminum, brass, magnesium, galvanized steel, zinc die cast, and non-ferrous metal substrates, said method comprising: a) adding a stripping composition to a strip tank, consisting of a mixture of, not limited to, two synthetic detergent surface active agents, referenced in this invention as surfactants low in volatile organic compounds, specifically containing less than 50-percent by total weight or volume of any volatile organic compounds comprising 51% to 100% of the total weight or volume of the composition, with the remaining 0.5% to 49% balance consisting of additives; b) immersing said cured painted substrate in said strip tank containing said stripping composition; c) heating said stripping composition from 150F. to 350F for approximately 1-3 hours , wherein cured paint is removed from said substrate.